

Product	Approximate Weights				Minimum Weight
	Less than 40 sq. ft.	Over 40 to 80 sq. ft.	Over 80 to 350 sq. ft.	Over 350 to 600 sq. ft.	
ADD 1 PSF for each gauge heavier than standard					
Service Doors					
<i>SD</i>	---	6 PSF	5 PSF	---	250 LBS
ADD 4 lbs. per ft. of width for optional hood					
<i>MD</i>	---	8 PSF	6 PSF	---	325 LBS
<i>HD</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
Weather-Edge Doors					
<i>MW</i>	---	8 PSF	6 PSF	---	325 LBS
<i>HW</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
Insulated Doors					
<i>MI - Ti Slats w/ PVC Back</i>	---	9 PSF	7 PSF	---	375 LBS
<i>HI - 3i Slats w/ Steel Back</i>	---	13 PSF	11 PSF	12 PSF	500 LBS
<i>HI - Ti Slats w/ PVC Back</i>	---	11 PSF	9 PSF	10 PSF	450 LBS
Ventilated Doors					
<i>SV</i>	---	7 PSF	6 PSF	---	300 LBS
<i>HV</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
High Performance Doors					
<i>PD - Standard Slats</i>	---	12 PSF	10 PSF	---	500 LBS
<i>PD - Insulated Slats</i>	---	14 PSF	12 PSF	---	650 LBS
Counter Service Doors					
<i>CD - Steel & Stainless Steel</i>	10 PSF	8 PSF	7 PSF	---	200 LBS
<i>CD - Aluminum</i>	9 PSF	7 PSF	6 PSF	---	175 LBS
<i>Counter Top / Sill</i>	10 PSF (counter top length x depth)				50 LBS
Grilles & Closures					
<i>SG - Aluminum</i>	---	6 PSF	5 PSF	---	250 LBS
<i>HG - Aluminum</i>	---	7 PSF	6 PSF	7 PSF	300 LBS
<i>HG - Stainless Steel</i>	---	9 PSF	7 PSF	8 PSF	375 LBS
<i>AC, AV, AS, AD</i>	---	7 PSF	6 PSF	---	300 LBS
ADD 5 lbs. per ft. of width for optional hood					
High Performance Grilles					
<i>PG - Aluminum</i>	---	8 PSF	7 PSF	---	400 LBS
<i>PG - Stainless Steel</i>	---	10 PSF	8 PSF	---	450 LBS
ADD 5 lbs. per ft. of width for optional hood					
Counter Grilles					
<i>CG - Aluminum</i>	9 PSF	7 PSF	6 PSF	---	175 LBS
<i>CG - Stainless Steel</i>	10 PSF	9 PSF	7 PSF	---	200 LBS

PSF = pounds per square foot based on door size and does not include options such as motor operators, tube supports, wicket doors, packaging, etc.

Product	Approximate Weights				Minimum Weight
	Less than 40 sq. ft.	Over 40 to 80 sq. ft.	Over 80 to 350 sq. ft.	Over 350 to 600 sq. ft.	
	ADD 1 PSF for each gauge heavier than standard				
Side-Folding Grilles & Closures					
FG, FO,	1.5 PSF				75 LBS
FC, FV, FS	2 PSF				100 LBS
Fire Doors					
SL	---	10 PSF	8 PSF	---	400 LBS
HL	---	11 PSF	9 PSF	10 PSF	450 LBS
Insulated Fire Doors					
IL	---	14 PSF	12 PSF	13 PSF	550 LBS
	ADD 1 PSF for optional 22 ga. backslat				
Counter Fire Doors					
CL – Steel & Stainless Steel	11 PSF	9 PSF	8 PSF	---	225 LBS
Counter Top / Sill	10 PSF (overall counter top length x depth)				50 LBS
Tube Supports					
3" x 3" - per 20' pair	275 LBS	5" x 5" - per 20' pair		625 LBS	
4" x 4" - per 20' pair	375 LBS	6" x 6" - per 20' pair		750 LBS	
Wicket Door					
3' x 7' Std. Door & Frame	300 LBS	Full Height Wicket Door		Consult Factory	
Motor Operators / Fire Door Motor Operators / Retrofit Fire Door Operators					
SGH (to 1½ HP)	100 LBS	FGH (to 1½ HP), FS (to ¾ HP)		100 LBS	
SGH (2 HP)	125 LBS	FGH (2 HP), FS (1½ HP)		150 LBS	
SGH (3 HP)	250 LBS	FGH (3 HP)		250 LBS	
MGH, MGRL, MGRL-H	75 LBS	FGRL		100 LBS	
HGH (2 HP) w/ control panel	250 LBS	Retrofit Chain/Crank Operator		75 LBS	
Folding Gates					
LT	3 PSF				75 LBS
EG	4 PSF				100 LBS
DC	5 PSF				125 LBS
LTP Portable	4 PSF				100 LBS
DCP Portable	6 PSF				150 LBS
Gate cabinet	250 LBS (consult factory for cabinets over 10 ft. high)				---

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