

Product	Estimated Shipping Weights <i>Add for packaging, motor operators, and other options listed below</i>				Minimum Shipping Weight
	Less than 40 sq. ft.	Over 40 to 80 sq. ft.	Over 80 to 350 sq. ft.	Over 350 to 600 sq. ft.	
ADD 1 PSF for each gauge heavier than standard					
Service Doors					
<i>SD</i>	---	6 PSF	5 PSF	---	250 LBS
ADD 4 lbs. per ft. of width for optional hood on all SD doors					
<i>MD</i>	---	8 PSF	6 PSF	---	325 LBS
<i>HD</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
Weather-Edge Doors					
<i>MW</i>	---	8 PSF	6 PSF	---	325 LBS
<i>HW</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
Insulated Doors					
<i>MI - Ti Slats w/ PVC Back</i>	---	9 PSF	7 PSF	---	375 LBS
<i>HI - 3i Slats w/ Steel Back</i>	---	13 PSF	11 PSF	12 PSF	500 LBS
ADD 1 PSF for optional 22 ga. backslat					
Ventilated Doors					
<i>HV</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
High Performance Doors – Add weight of appropriate HGH motor operator to door weight below					
<i>PD - Standard Slats</i>	---	12 PSF	10 PSF	---	500 LBS
<i>PD - Insulated Slats</i>	---	14 PSF	12 PSF	---	650 LBS
Counter Service Doors					
<i>CD - Steel & Stainless Steel</i>	10 PSF	8 PSF	7 PSF	---	200 LBS
<i>CD - Aluminum</i>	9 PSF	7 PSF	6 PSF	---	175 LBS
<i>Counter Top / Sill</i>	10 PSF (counter top length x depth)				50 LBS
Grilles & Closures					
<i>SG - Aluminum</i>	---	6 PSF	5 PSF	---	250 LBS
<i>HG - Aluminum</i>	---	7 PSF	6 PSF	7 PSF	300 LBS
<i>HG - Stainless Steel</i>	---	10 PSF	8 PSF	9 PSF	400 LBS
<i>AC, AS</i>	---	7 PSF	6 PSF	---	300 LBS
ADD 5 lbs. per ft. of width for optional hood on all grilles & closures					
High Performance Grilles – Add weight of appropriate HGH motor operator to grille weight below					
<i>PG, PT - Aluminum</i>	---	8 PSF	7 PSF	---	400 LBS
<i>PG - Stainless Steel</i>	---	11 PSF	9 PSF	---	500 LBS
ADD 5 lbs. per ft. of width for optional hood on all PG grilles					
Counter Grilles					
<i>CG - Aluminum</i>	9 PSF	7 PSF	6 PSF	---	175 LBS
<i>CG - Stainless Steel</i>	12 PSF	10 PSF	8 PSF	---	300 LBS

PSF = pounds per square foot based on door size and does not include options such as motor operators, tube supports, wicket doors, packaging, etc.

NOTE: Products are normally shipped Class 125 / Item 34280 – Estimated weights may vary from actual weights

Product	Estimated Shipping Weights <i>Add for packaging, motor operators, and other options listed below</i>				Minimum Shipping Weight
	Less than 40 sq. ft.	Over 40 to 80 sq. ft.	Over 80 to 350 sq. ft.	Over 350 to 600 sq. ft.	
	ADD 1 PSF for each gauge heavier than standard				
Side-Folding Grilles & Closures					
<i>FG, FO,</i>	1.5 PSF				75 LBS
<i>FC, FS</i>	2 PSF				100 LBS
Fire Doors					
<i>SL, ML</i>	---	10 PSF	8 PSF	---	400 LBS
<i>HL</i>	---	11 PSF	9 PSF	10 PSF	450 LBS
Insulated Fire Doors					
<i>IL</i>	---	14 PSF	12 PSF	13 PSF	550 LBS
ADD 1 PSF for optional 22 ga. backslat					
Counter Fire Doors					
<i>CL - Steel & Stainless Steel</i>	11 PSF	9 PSF	8 PSF	---	225 LBS
<i>Counter Top / Sill</i>	10 PSF (overall counter top length x depth)				50 LBS
Fire Door Alarm Releases / Battery Backup					
<i>AR-C, AR-D</i>	15 LBS	<i>AR-D2, R-BBU</i>		25 LBS	
Tube Supports					
<i>3" x 3" - per 20' pair</i>	275 LBS	<i>5" x 5" - per 20' pair</i>		625 LBS	
<i>4" x 4" - per 20' pair</i>	375 LBS	<i>6" x 6" - per 20' pair</i>		750 LBS	
Wicket Door					
<i>3' x 7' Std. Door & Frame</i>	300 LBS	<i>Full Height Wicket (to 14 ft. high)</i>		600 LBS	
Motor Operators* / Fire Door Motor Operators* / Retrofit Fire Door Operators* / Battery Backup					
<i>SGH (to 1½ HP), STK</i>	100 LBS	<i>FGH (to 1½ HP), FS (to ¾ HP)</i>		100 LBS	
<i>SGH (2 HP), EGH</i>	150 LBS	<i>FGH (2 HP), FS (1½ HP), FSH</i>		150 LBS	
<i>SGH (3 HP)</i>	300 LBS	<i>FGH (3 HP)</i>		300 LBS	
<i>MGH, MGRL</i>	75 LBS	<i>FGRL, FSML, FTS</i>		100 LBS	
<i>HGH (2 HP) w/ control panel</i>	250 LBS	<i>Retrofit Chain/Crank Operator</i>		75 LBS	
<i>HGH (3 HP) w/ control panel</i>	350 LBS	<i>PBU Power Backup</i>		65 LBS	
<i>HGH (5-7½ HP) w/ control panel</i>	450 LBS	<i>ELBP Battery Pack</i>		60 LBS	
<i>*N79 operators</i>	Add 175 LBS to weight of SGH, FGH or FS operators above				
Folding Gates & Chain Gates					
<i>LT Folding Gate</i>	3 PSF				75 LBS
<i>EG Folding Gate</i>	4 PSF				100 LBS
<i>DC Folding Gate</i>	5 PSF				125 LBS
<i>LTP Portable</i>	4 PSF				100 LBS
<i>DCP Portable</i>	6 PSF				150 LBS
<i>Gate Cabinet</i>	250 LBS (consult factory for cabinets over 10 ft. high)				---
<i>VA Chain Gate</i>	3 PSF				100 LBS

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Packaging and common repair parts continued on next page

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Packaging					
Cardboard tube (for curtain and hood) – per item				4 PLF	
Wood pallet				5 PLF – 40 LBS minimum	
Wood crate				Consult Factory	
Common Repair Parts (not including packaging)					
COMPLETE CURTAIN	Non-Insulated	Insulated with PVC Back	Insulated with 24 ga. Steel Back*	BARREL (Very Approximate Weights)	
24 gauge	2.5 PSF	3 PSF	---	4 1/2" pipe	25 PLF
22 gauge	3 PSF	3.5 PSF	4.5 PSF	6 5/8" pipe	
20 gauge	3.5 PSF	4 PSF	5 PSF	1" shaft	35 PLF
18 gauge	4.5 PSF	5 PSF	6 PSF	1 1/4" shaft	40 PLF
			*ADD 1 PSF for 22 ga Back	8 5/8" pipe	55 PLF
Aluminum grille	1.5 PSF			10 3/4" pipe	70 PLF
Stainless steel grille	3.5 PSF			12 3/4" pipe	90 PLF
Aluminum closure	2 PSF			Larger sizes	Consult Factory
LOOSE SLATS	Non-Insulated	Insulated with PVC Back	Insulated with 24 ga. Steel Back*	BOTTOM BAR	
24 gauge	.50 PLF	.60 PLF	---	Double steel angle	
22 gauge	.60 PLF	.70 PLF	.90 PLF	1 1/2" x 1 1/2" x 1/8"	3.5 PLF
20 gauge	.70 PLF	.80 PLF	1.0 PLF	2" x 2" x 1/8"	4 PLF
18 gauge	.90 PLF	1.0 PLF	1.25 PLF	2 1/2" x 2" x 3/16"	6 PLF
			*ADD .25 PLF for 22 ga Back	ABB3 1-pc. alum. (3" wide)	1.5 PLF
				ABB4 1-pc alum. (4" wide)	2.5 PLF
				Tubular alum.	2.5 PLF
				HOOD & FASCIA (24 GA Galvanized Steel)	
				10", 12"	4 PLF
				15", 17"	5 PLF
				19"	6 PLF
				Larger Sizes	Consult Factory
				Add 50% if flame baffle is req'd. on fire door hood	
				Fascia weighs approx. 75% of hood	
				Add 20% for 22 ga.	

PSF = pounds per square foot based on door size
 PLF = pounds per lineal foot based on overall part length

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