

MODEL MI INSULATED SERVICE DOOR

M-SERIES

Like our Model HI Insulated Door, our Model MI provides climate control, weather protection, and durable security. It's also one of the quieter roll up doors in our product line.

FEATURES INCLUDE:

- Reduces sound transmission (Average STC Rating 27)
- PVC back slat designed to assist with noise reduction
- Up to 20,000 operating cycles
- Climate control insulated slats filled with EPS foam to provide an R-Value of 5.
- Weather tight system full perimeter weather seals
- Up to 20' wide and 16' high

COMMON APPLICATIONS:

- Warehouses
- Fire Stations
- Healthcare
- Storage Buildings
- Government/Military

EPS FOAM



MADE IN THE USA SINCE 1925



SPECIFICATIONS

MAXIMUM SIZE 20 ft. wide, 16 ft. high

CURTAIN Interlocking galvanized steel Type 'Ti' flat slats - 24 gauge to 16 ft. wide, 22 gauge over 16 ft. wide - insulated with EPS foam and

covered with pressure-fit PVC backslats, with endlocks riveted to alternate slats, designed to withstand a 20 PSF windload

BOTTOM BAR T-shape aluminum extrusion to 16 ft. wide, two steel angles over 16 ft. wide, with vinyl weatherstrip

GUIDES Formed 11 gauge steel U-channel guides and 3/16" steel wall angles bolted together and to wall with 3/8" fasteners 24" apart,

with vinvl weatherstrip

BARREL 6 5/8" steel pipe and solid steel shaft with sealed bearing and torsion spring(s) designed for 20,000 operating cycles

BRACKETS 3/16" min. steel plates with sealed bearing on operator side and external tension adjustment wheel

HOOD 24 gauge galvanized steel, with vinyl weather baffle

OPERATION Chain hoist with cast iron reduction gears **LOCKS** Slide locks on coil side of bottom bar

FINISH Baked-on primer and grey, tan or off-white top coat on slats and hood, grey color PVC backslats, clear anodized aluminum

bottom bar, shop painted black primer on steel bottom bar, guides and brackets

WARRANTY One year limited warranty (excluding finish)

COMMON OPTIONS







OTHER OPTIONS

- 22 or 20 gauge slats
- Tubular bottom bar with cylinder locks
- Sloping or irregular shaped bottom bars
- Galvanized or powder coat finishes

CURTAIN & BOTTOM BAR DETAILS

Type 'Ti' Insulated Flat Slat



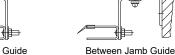
Aluminum Bottom Bar

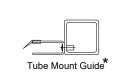


Steel Angle Bottom Bar

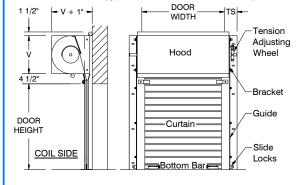




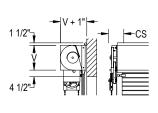


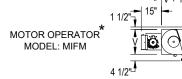


CLEARANCES (typical face mount door shown)









CS	MS	TS
8"	7"	7"

- 'V' for doors to 7 ft. high is 15"
- 'V' for doors over 7 ft. to 11 ft. high is 17"
- 'V' for doors over 11 ft. to 15 ft. high is 19"
- 'V' for doors over 15 ft. high is 21"

GENERAL NOTES:

Clearances are based upon standard door construction. Reduced clearances may be available. Some options may require additional clearance. Drive side shaft may need to be field cut to fit in clearances shown. Shop drawings for specific applications are available. Consult factory for any information not shown.



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MI-01/20